1. IDENTIFICATION

Product Identifier
Product Name  Buckeye Eco pH Neutral Cleaner

Other means of identification
SDS #  BE-6031

Product Code  E/S 6031

Recommended use of the chemical and restrictions on use
Recommended Use  pH Neutral Cleaner, Water Based.

Details of the supplier of the safety data sheet
Supplier Address  Buckeye International, Inc.
Maryland Heights, MO 63043 USA

Emergency Telephone Number
Company Phone Number  1-651-632-8956 (International)
1-800-303-0441 (North America)

Emergency Telephone (24 hr)  INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance  Clear purple solution  Physical State  Liquid  Odor  Lavender

Classification

Serious eye damage/eye irritation  Category 2

Signal Word
Warning

Hazard Statements
Causes serious eye irritation

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Wear eye/face protection
Precautionary Statements - Response
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium xylenesulfonate</td>
<td>1300-72-7</td>
<td>&lt;10</td>
</tr>
<tr>
<td>Borax</td>
<td>1303-96-4</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Citric Acid</td>
<td>77-92-9</td>
<td>&lt;2</td>
</tr>
</tbody>
</table>

**If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

Eye Contact
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician if irritation persists.

Skin Contact
Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

Inhalation
Remove to fresh air.

Ingestion
Drink 2-3 large glasses of water. Do not induce vomiting. Call a physician. Never give anything by mouth to an unconscious person.

Most important symptoms and effects

Symptoms
Contact will cause irritation and redness to exposed areas. Can cause defatting of skin tissue.

Indication of any immediate medical attention and special treatment needed

Notes to Physician
Treat symptomatically. Dermatitis or other pre-existing skin conditions may be aggravated by overexposure to this product.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media
Not determined.

Specific Hazards Arising from the Chemical
Combustion products may be toxic.

Hazardous Combustion Products
Carbon oxides.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.
6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protection recommended in Section 8.

Environmental Precautions Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. See Section 13: DISPOSAL CONSIDERATIONS.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up Pick up with mop, wet/dry vac, or absorbent material. Rinse area with clear water and allow floor to dry before allowing traffic.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing. Wash face, hands, and any exposed skin thoroughly after handling. Keep containers closed when not in use.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. Store at room temperature.

Incompatible Materials Chlorine bleach.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Borax</td>
<td>STEL: 6 mg/m³ inhalable fraction</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1303-96-4</td>
<td>TWA: 2 mg/m³ inhalable fraction</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Citric Acid</td>
<td>TWA: 10 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>77-92-9</td>
<td>TWA: 5 mg/m³</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Engineering Controls Ensure adequate ventilation, especially in confined areas. Eyewash stations. Showers.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Use safety glasses or chemical splash goggles.

Skin and Body Protection Wear rubber gloves or other impervious gloves.

Respiratory Protection No protection is ordinarily required under normal conditions of use and with adequate ventilation.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.
9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear purple solution</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Clear purple</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Lavender</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>6.8 - 7.2 (conc.)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>7.6 - 8.0 (1:32 dilution)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Boiling Point/Boiling Range</td>
<td>100 °C / 212 °F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>None</td>
<td>Tag Closed Cup</td>
<td>(Water = 1)</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>1.0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>Liquid-Not applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper Flammability Limits</td>
<td>Not applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower Flammability Limit</td>
<td>Not applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.038</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Infinite</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dynamic Viscosity</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical Stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Hazardous Polymerization
Hazardous polymerization does not occur.

Conditions to Avoid
Keep separated from incompatible substances. Keep out of reach of children.

Incompatible Materials
Chlorine bleach.

Hazardous Decomposition Products
Carbon oxides.
11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact Causes serious eye irritation.

Skin Contact Avoid contact with skin.

Inhalation Avoid breathing vapors or mists.

Ingestion Do not ingest.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium xylenesulfonate 1300-72-7</td>
<td>= 7200 mg/kg (Rat)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Borax 1303-96-4</td>
<td>= 2660 mg/kg (Rat)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Citric Acid 77-92-9</td>
<td>= 3000 mg/kg (Rat)</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Borax 1303-96-4</td>
<td></td>
<td>Group 2A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Numerical measures of toxicity
Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Citric Acid 77-92-9</td>
<td></td>
<td>1516: 96 h Lepomis macrochirus mg/L LC50 static</td>
<td>120: 72 h Daphnia magna mg/L EC50</td>
<td></td>
</tr>
</tbody>
</table>

Persistence/ Degradability
Not determined.

Bioaccumulation
Not determined.
Mobility

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition Coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>Citric Acid</td>
<td>-1.72</td>
</tr>
</tbody>
</table>

Other Adverse Effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

**Disposal of Wastes**
Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated Packaging**
Disposal should be in accordance with applicable regional, national and local laws and regulations.

California Hazardous Waste Status

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Hazardous Waste Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Borax</td>
<td>Toxic</td>
</tr>
</tbody>
</table>

14. TRANSPORT INFORMATION

**Note**
Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

**DOT**
Not regulated

**IATA**
Not regulated

**IMDG**
Not regulated

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>TSCA</th>
<th>DSL</th>
<th>NDSL</th>
<th>EINECS</th>
<th>ELINCS</th>
<th>ENCS</th>
<th>IECSC</th>
<th>KECL</th>
<th>PICCS</th>
<th>AICS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium xylenesulfonate</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td></td>
<td>X</td>
<td></td>
<td>Present</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Borax</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td></td>
<td>X</td>
<td></td>
<td>Present</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Citric Acid</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td></td>
<td>X</td>
<td></td>
<td>Present</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

Legend:

- **TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- **DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- **EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- **ENCS** - Japan Existing and New Chemical Substances
- **IECSC** - China Inventory of Existing Chemical Substances
- **KECL** - Korean Existing and Evaluated Chemical Substances
- **PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- **AICS** - Australian Inventory of Chemical Substances
US Federal Regulations

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Borax 1303-96-4</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

Issue Date: 06-Jan-2012
Revision Date: 03-Feb-2015
Revision Note: New format

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet